

ON THE MEND

Heat Bondable Repair Stick

Form: Cylinder

Color: White / amber

Odor: Slight

pH: N/A

Solubility (in water): Insoluble
(in mineral spirits): Soluble

VOC Content (% by weight): 0

Flash Point (ASTM D-7821): > 450°F

Specific Gravity: N/D

Density: N/D

Storage Stability (at 70°F): 1 year

Ingredients

Polyamide Adhesive **C.A.S. #** Mixture

Other Uses...

- Radiators
- Bathroom Fixtures
- Tile
- Plumbing
- Cars
- Boats
- Downspouts
- Gutters & Leaders
- Garbage Cans
- Valves
- Swimming Pools
- Aluminum & Iron Railings

DIRECTIONS: Roughen the surface to be repaired using 80 to 120-mesh sandpaper. Clean the surface and wipe away the sanding residue with a non-contaminating cloth. Preheat the surface using a non-contaminating heat source, such as a hand-held butane torch. Heat should be applied in such a manner that avoids burning or charring. Slight browning is acceptable, but burning or charring is not. Avoid heat application directly to ON THE MEND while pre-warming the surface. While continuing to heat the surface, occasionally draw ON THE MEND across the repair area until it leaves a residue. Then rub the stick in a circular motion and use the torch to help melt it and maintain the surface temperature. Continue until the patch is smooth, uniform and at least 15 mils thick. Allow surface to cool before handling.

HMIS®			NFPA		
Health	1	Severe 4	Extreme	Health.....	1
Flammability.....	1	Serious 3	High	Flammability.....	1
Physical Hazard	0	Moderate 2	Moderate	Reactivity.....	0
Personal Protection.....	X	Slight 1	Slight	Special Precautions.....	None
		Minimal 0	Insignificant		