TOUGH-FLEX - WHITE

Professional Series Sealant

Form: Liquid Paste

Color: White Odor: Solvent

pH: N/D

Solubility (in water): No information

available

(in mineral spirits): No information

available

Flash Point: 166°F

Specific Gravity: 1.2-1.4 g/cm³

Density: 10.01-11.68 lbs/gal

VOC Content (% by weight): 2.8

<u>Ingredients</u>	<u>C.A.S. #</u>
Limestone	1317-65-3
Polyvinyl Chloride	9002-86-2
m-xylene	108-38-3
Titanium Dioxide	13463-67-7
Stearic Acid	57-

Use to seal...

- Cracks
- Roof Flashings
- Gutters/Downspouts
- Gravel Stops/Reglets
- Roof Top Vents/AC Units
- Skylights/Vents

11-4

DIRECTIONS: For crack repair: Cracks should be firm, dry, clean and free of debris, grease, oil or other coatings. Install back-up material or joint filler, spacer shims and tapes as necessary. Apply TOUGH-FLEX, using a caulking gun, in a continuous bead to fill and seal the crack or joint. Tool the seal to spread the sealant against the back-up material and onto the joint surfaces.

For roof maintenance and repair: Use TOUGH-FLEX to form flashings and seal around skylights, vents, louvers, parapet walls and gravel stops. TOUGH-FLEX also works well to seal around high-vibration areas and equipment such as roof-top fans and air conditioning units.

For expansion and control joints: Joints should be clean, dry and free of debris and coatings. A thin bead of TOUGH-FLEX can accommodate more joint movement than a thick bead would allow. Sealant should be no thicker than 1/2" and no thinner than 1/4". Backing material should be applied to bring sealant depth to 1/4".

TOUGH-FLEX can be tooled or worked for 60 minutes, and is tack free in just 4 hours. Sealant fully cures in 2 to 4 days depending on relative humidity.

HMIS ®				\mathbf{NFPA}
	Severe	4	Extreme	
Health2	Serious	3	High	Health2
Flammability2	Moderate	2	Moderate	Flammability2
Reactivity0	Slight	1	Slight	Reactivity0
Personal ProtectionX	Minimal	0	Insignificant	Special PrecautionsNone